

Work Order ID 65616



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January 20, 2011 11:14:03 AM

Item ID: D3912-5

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt Plate

Start Date: 1/21/11 Start Qty: 12.00



Cust Item ID:

Required Date: 2/04/11 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: CMF Date: 11-01-20

Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3912	B								

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg D3912

Prog Rev: B

Dwg Rev: B

Deburr as required

B 11-1-20

(18)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B 11-1-20

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Item ID: D3912-5

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Start Date: 1/21/11 Start Qty: 12.00



Cust Item ID:

Required Date: 2/04/11 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120 QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8/11/21

416

130 Identify as per dwg & Stock Location: 91

0.00



Packaging

Memo

0.00

Packaging

11/1/21

SP (180)

140 QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/2021

MF

11-01-21

Picklist Print

January 20, 2011 11:14:02 AM

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Work Order ID: 65616

Parent Item: D3912-5

Parent Item Name: Eyebolt Plate




Start Date: 1/21/11

Required Date: 2/04/11

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP RevA: new issue DD 09.11.17 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA  304/316 0.125 Sheet		Purchased	No			100	sf	93.5003	0.05125	0.647368	1.	11-1-20	

Location

Loc Qty

Loc Code

MAT

93.5003

114799

0.5003

116437

29

116623

64

116437

18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

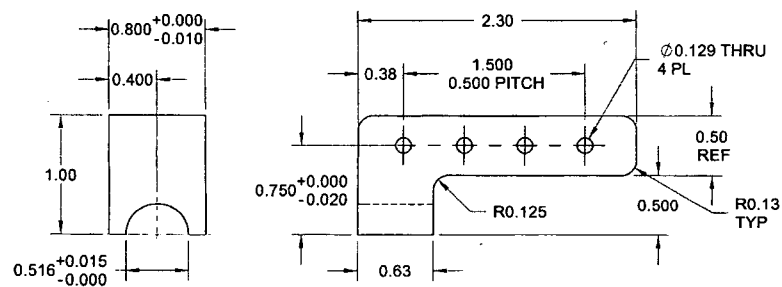
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

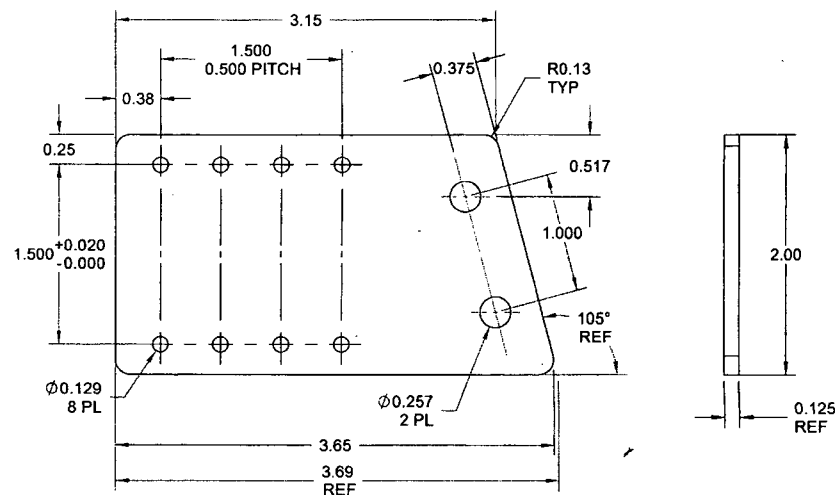
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

#65614



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B

-5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: ID AT ASSEMBLY

7) WEIGHT -3: 0.30 lbs

-5: 0.24 lbs

RELEASED
2010-07-16
JD

DESIGN	<i>A/S</i>	DART AEROSPACE LTD	
DRAWN	<i>ST</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>ST</i>	DRAWING NO. D3912	REV. B
MFG. APPR.	<i>ST</i>		SHEET 3 OF 3
APPROVED	<i>ST</i>	TITLE	SCALE
DE APPR.	<i>ST</i>	EYEBOLT RECEIVER ASSY	NTS
DATE	10.06.28	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries